

User Guide for
FEBFAN6754WAMR_CP450v1
Evaluation Board

Low-Cost, Green-Mode, PWM Controller
for Flyback Converter 65 W (19 V / 3.42 A)
NB Adapter

Featured Fairchild Products:
FAN6754WAMR, FAN6204MY

*Direct questions or comments
about this Evaluation Board to:
“Worldwide Direct Support”*

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1. General Introduction

This document describes a 65 W power supply using FAN6754WAMR and FAN6204MY synchronous rectification IC. This power supply is targeted towards power adapters and open-frame consumer products. With the internal high-voltage startup circuitry, the power loss due to bleeding resistors is eliminated. To further reduce power consumption, FAN6754WAMR is manufactured using the BiCMOS process. This allows an operating current of only 1.5 mA and low startup current of 30 µA. Built-in synchronized slope compensation ensures the stability of peak-current-mode control. In addition, FAN6204MY improves conduction losses in heavy load, and the SR controller stops all SR switching operation to reduce the operating current in light load. This kit supercedes the FEBFAN6754AMR_CP450v1. The revised kit incorporates the next generation FAN6754WAMR, which implements a new frequency hopping method.

1.1. General Specification

| Specification | Min. | Max. | Units |
|--------------------|------|------|-----------------|
| Input Voltage | 90 | 264 | V _{AC} |
| Frequency | 47 | 63 | Hz |
| Output Voltage | | 19 | V |
| Output Current | | 3.42 | A |
| Total Output Power | | 65 | W |

2. Functional Test Report

| | |
|-------------------------|---|
| Test Model | FEBFAN6754WAMR_CP450v1 |
| Test Date | July 27, 2012 |
| Test Temperature | Ambient |
| Test Equipment | AC Source: 6220 AC POWER SOURCE Electronic Load: Chroma 63030 Power Meter: WT210 Oscilloscope: LeCroy 434 Differential Probe: LDP-6002 |
| Test Items | <ol style="list-style-type: none"> 1. Input current 2. Input wattage at no load condition 3. Turn-on time 4. DC output rising time 5. Line and load regulation 6. Efficiency 7. Output ripple and noise 8. Step response 9. Over-current protection 10. Hold-up time 11. Short-circuit protection 12. Brownout test 13. V_{DD} voltage level 14. Voltage stress on MOSFET and rectifier |

2.1. Input Current

2.1.1. Test Condition

Measure the AC input current at maximum load.

2.1.2. Test Result

| Input Voltage | Input Current | Specification |
|---------------|---------------|---------------|
| 90 V / 60 Hz | 1.61 A | < 2 A |
| 264 V / 50 Hz | 0.63 A | |

2.2. Input Wattage at No-Load Condition

2.2.1. Test Condition

Measure the input wattage and output voltage at no load.

2.2.2. Test Result

| FAN6754WAMR + FAN6204MY | | | | |
|-------------------------|---------------|-----------|----------------|---------------|
| Input Voltage | Input Wattage | Frequency | Output Voltage | Specification |
| 90 V / 60 Hz | 0.068 W | 47.16 Hz | 19.05 V | < 0.3 W |
| 264 V / 50 Hz | 0.127 W | 46.87 Hz | 19.05 V | |

| FAN6754WAMR | | | | |
|---------------|---------------|-----------|----------------|---------------|
| Input Voltage | Input Wattage | Frequency | Output Voltage | Specification |
| 90 V / 60 Hz | 0.045 W | 32.63 Hz | 19.07 V | < 0.3 W |
| 264 V / 50 Hz | 0.098 W | 30.19 Hz | 19.07 V | |

2.2.3. Measured Waveform

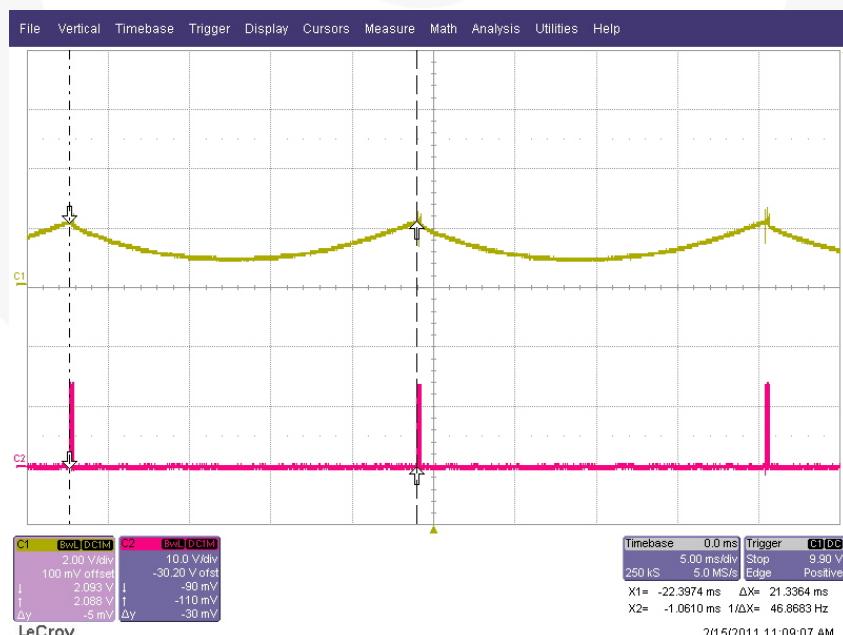


Figure 1. 264 V / 60 Hz at No Load

2.3. Turn-On Time

2.3.1. Test Condition

Set output at maximum load. Measure the interval between AC plug-in and stable output.

2.3.2. Test Result

| Input Voltage | Turn-On Time | Specification |
|---------------|--------------|---------------|
| 90 V / 60 Hz | 1.87 s | < 3s |
| 264 V / 50 Hz | 0.68 s | |

2.4. DC Output Rising Time

2.4.1. Test Condition

Set output at maximum loading. Measure the time interval between 10% to 90% output during startup.

2.4.2. Test Result

| Input Voltage | Maximum Load | Specification |
|---------------|--------------|---------------|
| 90 V / 60 Hz | 12.39 ms | < 20 ms |
| 264 V / 50 Hz | 7.80 ms | |

2.5. Line and Load Regulation

2.5.1. Test Condition

Measure line and load regulation according to the table below.

2.5.2. Test Result

| Input Voltage | Output Voltage at 0% Load | Output Voltage at 100% Load | Load Regulation | Specification |
|-----------------|---------------------------|-----------------------------|-----------------|---------------|
| 90 V / 60 Hz | 19.04 V | 18.70 V | 1.80% | < 5% |
| 115 V / 60 Hz | 19.04 V | 18.94 V | 0.53% | |
| 230 V / 50 Hz | 19.04 V | 19.01 V | 0.16% | |
| 264 V / 50 Hz | 19.04 V | 19.01 V | 0.16% | |
| Line regulation | 0% | 1.64% | | |

2.6. Efficiency

2.6.1. Test Condition

Output at maximum load.

2.6.2. Test Result

| FAN6754WAMR + FAN6204MY (6.8kΩ at PC817 with Remote Sense) | | | | | | |
|--|----------------------|---------------------|----------------------|----------------------|-------------|----------------------|
| Input Voltage | 25% (0.855 A) | 50% (1.71 A) | 75% (2.565 A) | 100% (3.42 A) | Avg. | Specification |
| 90V / 60 Hz | 91.27% | 91.43% | 90.30% | 88.83% | 90.46% | > 85% |
| 115 V / 60 Hz | 90.96% | 91.35% | 91.26% | 90.70% | 91.07% | |
| 230 V / 50 Hz | 89.27% | 91.06% | 91.64% | 91.95% | 90.98% | |
| 264 V / 50 Hz | 88.45% | 90.01% | 91.69% | 92.14% | 90.57% | |
| FAN6754WAMR (6.8kΩ at PC817 with Remote Sense) | | | | | | |
| Input Voltage | 25% (0.855 A) | 50% (1.71 A) | 75% (2.565 A) | 100% (3.42 A) | Avg. | Specification |
| 90 V / 60 Hz | 88.76% | 88.53% | 87.73% | 85.31% | 87.58% | > 85% |
| 115 V / 60 Hz | 88.85% | 89.08% | 88.57% | 87.58% | 88.52% | |
| 230 V / 50 Hz | 87.31% | 88.55% | 89.21% | 89.13% | 88.55% | |
| 264 V / 50 Hz | 86.58% | 88.19% | 88.67% | 89.16% | 88.15% | |

2.7. Output Ripple and Noise

2.7.1. Test Condition

Ripple and noise are measured using a 20 MHz bandwidth-limited oscilloscope with a 10 µF capacitor paralleled with a high-frequency 0.1 µF capacitor across each output.

2.7.2. Test Result

| Input Voltage | Max. Load | Min. Load | No Load | Specification |
|----------------------|------------------|------------------|----------------|----------------------|
| 90 V / 60 Hz | 69.4 mV | 63.6 mV | 27.2 mV | < 200 mV |
| 115 V / 60 Hz | 46.6 mV | 28.5 mV | 29.0 mV | |
| 230 V / 50 Hz | 31.8 mV | 26.5 mV | 40.9 mV | |
| 264 V / 50 Hz | 30.9 mV | 26.5 mV | 41.9 mV | |

2.7.3. Measured Waveforms



Figure 2. 90 V / 60 Hz at Maximum Load

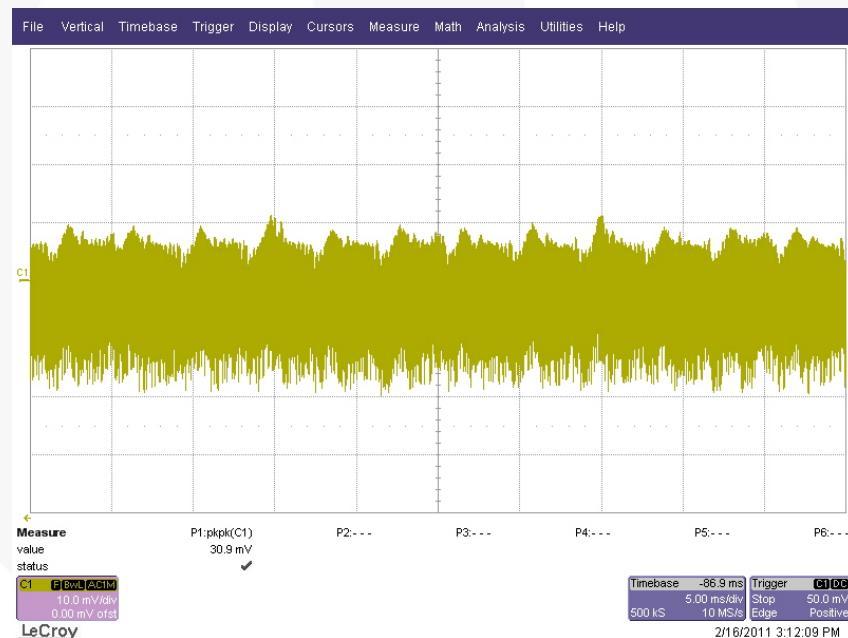


Figure 3. 264 V / 50 Hz at Maximum Load

2.8. Step Response

2.8.1. Test Condition

Dynamic loading (20%–80% of the full load, 5 ms duty cycle, 2.5 A/ μ s rise/fall time).

2.8.2. Test Result

| FAN6754WAMR + FAN6204MY | | | |
|-------------------------|-----------|------------|---------------|
| Input Voltage | Overshoot | Undershoot | Specification |
| 115 V / 60 Hz | 157 mV | 206 mV | < 250 mV |
| 230 V / 50 Hz | 146 mV | 163 mV | |

| FAN6754AWMR | | | |
|---------------|-----------|------------|---------------|
| Input Voltage | Overshoot | Undershoot | Specification |
| 115 V / 60 Hz | 166 mV | 219 mV | < 250 mV |
| 230 V / 50 Hz | 163 mV | 197 mV | |

2.8.3. Measured Waveforms

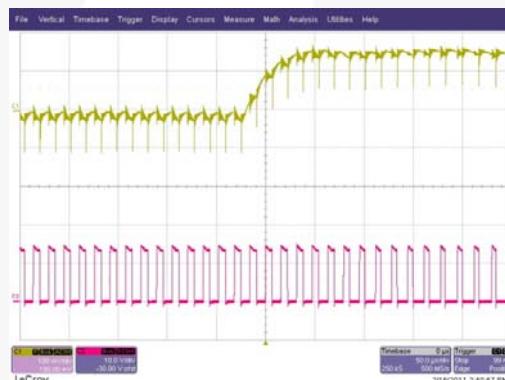


Figure 4. FAN6754WAMR+FAN6204MY
115 V/60 Hz, Overshoot
(Ch1: V_{OUT} , Ch2: Gate)

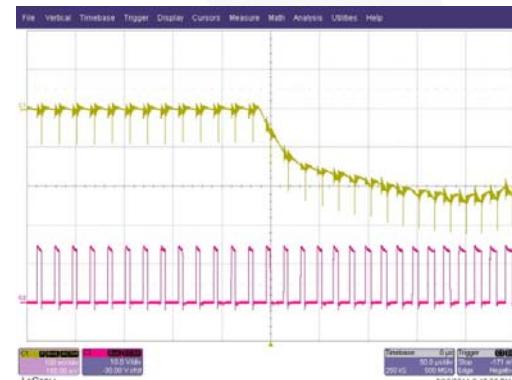


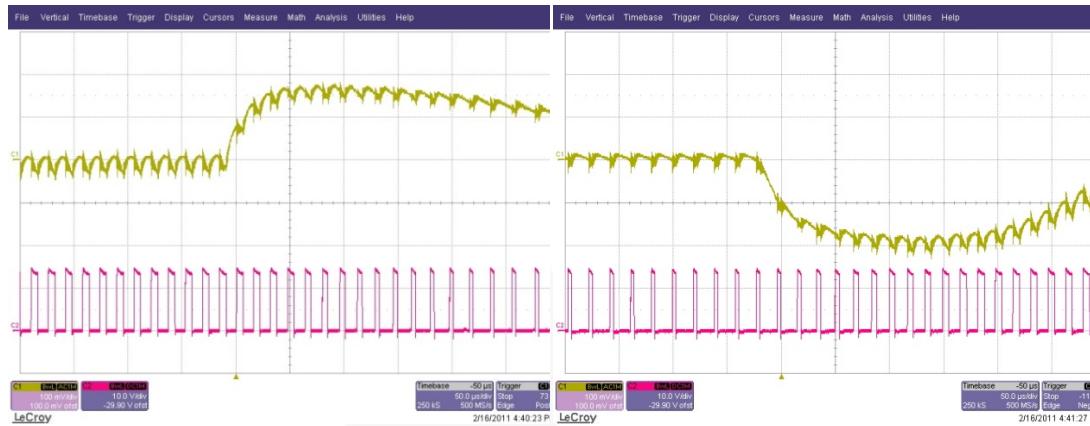
Figure 5. FAN6754WAMR+FAN6204MY,
115 V/60 Hz, Undershoot
(Ch1: V_{OUT} , Ch2: Gate)



Figure 6. FAN6754WAMR+FAN6204MY
115 V/60 Hz, 20% Load
(Ch1: Gate, Ch2: Gate_SR, Ch4: V_{d5})



Figure 7. FAN6754WAMR+FAN6204MY,
115 V/60 Hz, 80% Load
(Ch1: Gate, Ch2: Gate_SR, Ch4: V_{d5})



**Figure 8. FAN6754WAMR 115 V / 60 Hz,
Overshoot (Ch1: V_{OUT}, Ch2: Gate)**

**Figure 9. FAN6754WAMR 115 V / 60 Hz,
Undershoot (Ch1: V_{OUT}, Ch2: Gate)**



**Figure 10. FAN6754WAMR+FAN6204MY
230 V/50 Hz, Overshoot
(Ch1: V_{OUT}, Ch2: Gate)**

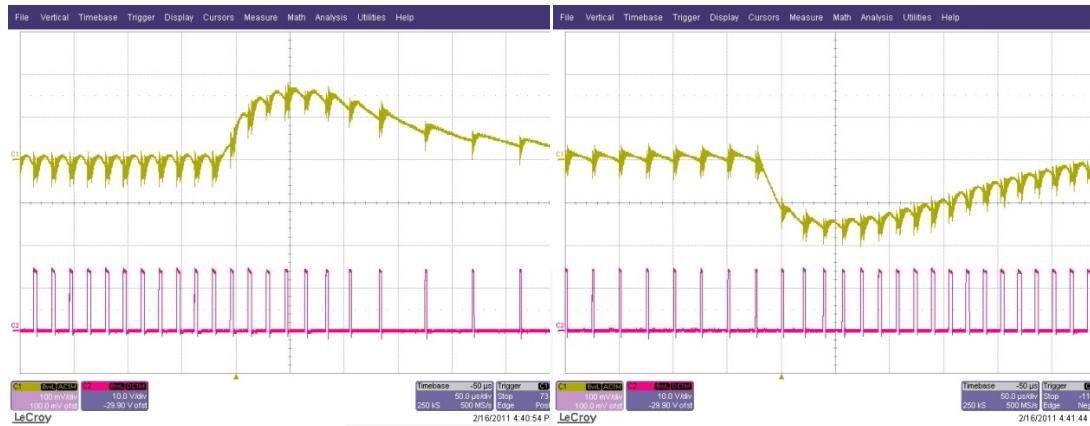
**Figure 11. FAN6754WAMR+FAN6204MY
230 V/50 Hz, Undershoot
(Ch1: V_{OUT}, Ch2: Gate)**



**Figure 12. FAN6754WAMR+FAN6204MY
230 V/50 Hz, 20% Load
(Ch1: Gate, Ch2: Gate_{SR}, Ch4: V_{d5})**



**Figure 13. FAN6754WAMR+FAN6204MY
230 V/50 Hz, 80% Load
(Ch1: Gate, Ch2: Gate_{SR}, Ch4: V_{d5})**



**Figure 14. FAN6754WAMR 230 V / 50 Hz,
Overshoot (Ch1: V_{OUT} , Ch2: Gate)**

**Figure 15. FAN6754WAMR 230 V / 50 Hz,
Undershoot (Ch1: V_{OUT} , Ch2: Gate)**

2.9. Over-Current Protection

2.9.1. Test Condition

Increase output load gradually.

2.9.2. Test Result

| Input Voltage | Output Current | Specification |
|---------------|----------------|---------------|
| 90 V / 60 Hz | 4.381 A | < 5.13 A |
| 115 V / 60 Hz | 4.800 A | |
| 230 V / 50 Hz | 4.846 A | |
| 264 V / 50 Hz | 4.741 A | |

2.10. Hold-Up Time

2.10.1. Test Condition

Set output at maximum load. Measure the time interval between AC off and output voltage falling to the lower limit of the rated value. The AC waveform should be off at zero degrees.

2.10.2. Test Result

| Input Voltage | Hold-Up Time |
|---------------|--------------|
| 90 V / 60 Hz | 12.08 ms |
| 115 V / 60 Hz | 15.24 ms |
| 230 V / 50 Hz | 84.79 ms |
| 264 V / 50 Hz | 116.90 ms |

2.10.3. Measured Waveforms

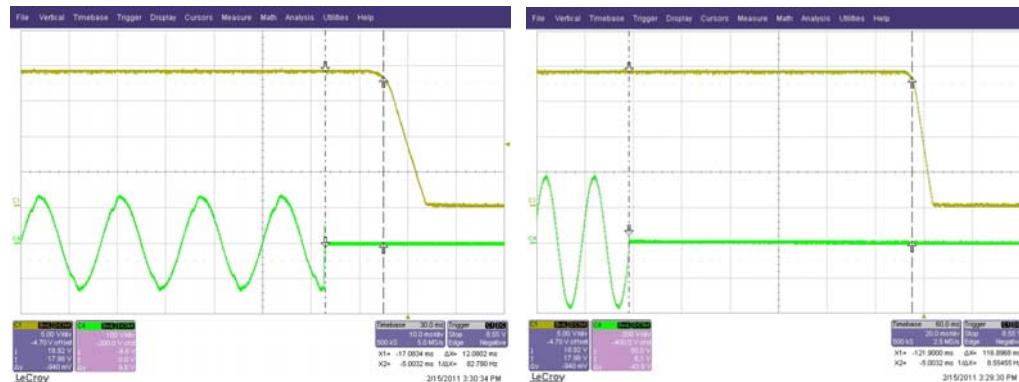


Figure 16. 90 V / 60 Hz at Maximum Load
(Ch1: V_{OUT} ; Ch4: V_{AC})

Figure 17. 264 V / 50 Hz at Maximum Load
(Ch1: V_{OUT} ; Ch4: V_{AC})

2.11. Short-Circuit Protection

2.11.1. Test Condition

Short the output of the power supply. The power supply should enter “Hiccup” Mode protection with less than 5 W input wattage.

2.11.2. Test Result

| Input Voltage | Input Wattage at Maximum Loading | Specification |
|---------------|----------------------------------|---------------|
| 90 V / 60 Hz | 0.390 W | < 2 W |
| 264 V / 50 Hz | 0.722 W | |

2.12. Brown-in / Brownout Test

2.12.1. Test Condition

Set the output at maximum load and change the R_{HV} resistor to record the brown-in (BR_In) / brownout (BR_Out) points.

2.12.2. Test Result

| R_{HV} | BR_In | BR_Out | $\Delta V = BR_In - BR_Out$ |
|----------------|-------|--------|-------------------------------|
| 150 k Ω | 66 V | 59 V | 7 V |
| 200 k Ω | 84 V | 77 V | 7 V |

2.13. V_{DD} Voltage Level

2.13.1. Test Result

| | Min. Load | Max. Load | Near OPP | Output SC (Max. Value) |
|---------------|-----------|-----------|----------|---------------------------|
| 90 V / 60 Hz | 16.60 V | 21.10 V | 22.75 V | 17.15 V |
| 264 V / 50 Hz | 16.60 V | 18.05 V | 19.35 V | 17.15 V |

2.14. Voltage Stress on MOSFET and Rectifiers

2.14.1. Test Condition

Measure the voltage stress on the MOSFET and secondary rectifiers under conditions specified in the table below.

2.14.2. Test Result

| | Stress on MOSFET | Rating | Stress on Output Rectifier | Rating |
|--|---------------------|--------|-------------------------------|--------|
| 264 V / 50 Hz, Maximum Load | 583 V | 650 V | 144 V | 150 V |
| 264 V / 50 Hz, Maximum Load, (Output Short) | 580 V | | 150 V | |
| 264 V / 50 Hz, Maximum Load, (Pre-Short) | 571 V | | 147 V | |

2.15. Electromagnetic Interference (EMI) Test

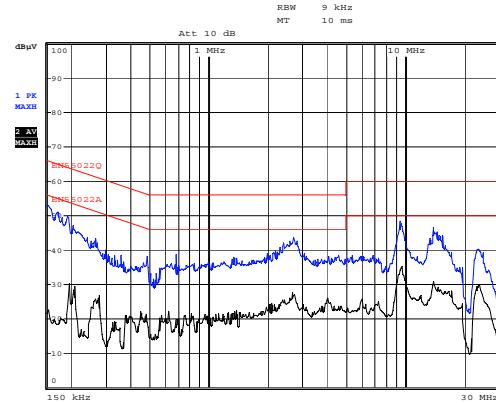


Figure 18. Conduction-Line at 115 V_{AC}

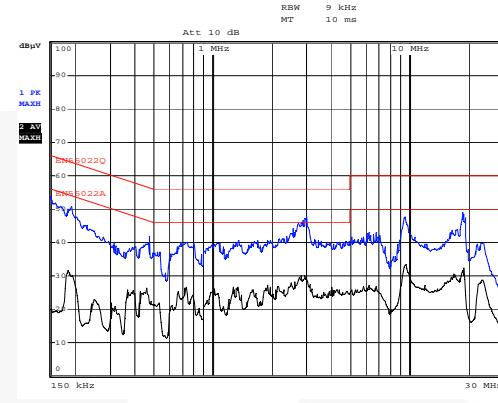


Figure 19. Conduction-Line at 230 V_{AC}

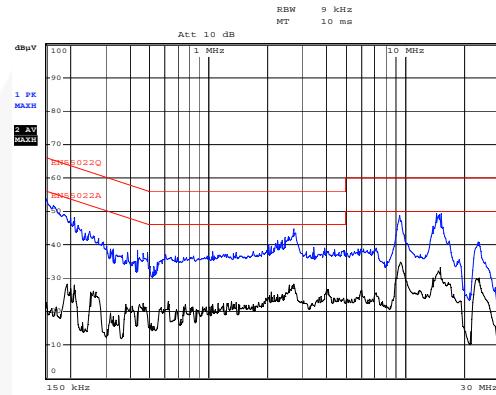


Figure 20. Conduction-Neutral at 115 V_{AC}

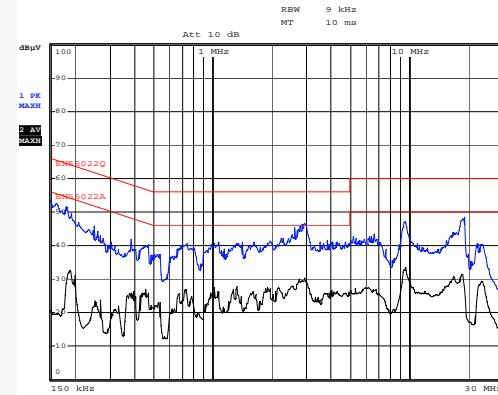


Figure 21. Conduction-Neutral at 230 V_{AC}

2.16. Surge Test

| Mode | Polarity | Phase | Voltage | Condition |
|------|----------|-------|---------|-----------|
| L-N | ± | 0° | 1 kV | Pass |
| | ± | 90° | | Pass |
| | ± | 180° | | Pass |
| | ± | 270° | | Pass |
| L-PE | ± | 0° | 6 kV | Pass |
| | ± | 90° | | Pass |
| | ± | 180° | | Pass |
| | ± | 270° | | Pass |
| N-PE | ± | 0° | 6 kV | Pass |
| | ± | 90° | | Pass |
| | ± | 180° | | Pass |
| | ± | 270° | | Pass |

2.17. Electrostatic Discharge (ESD) Test

| Air Discharge (16.5 kV) | Contact Discharge (8.8 kV) | | |
|-------------------------|----------------------------|------|------|
| Pass | Pass | Pass | Pass |

3. Photographs



Figure 22. Top View

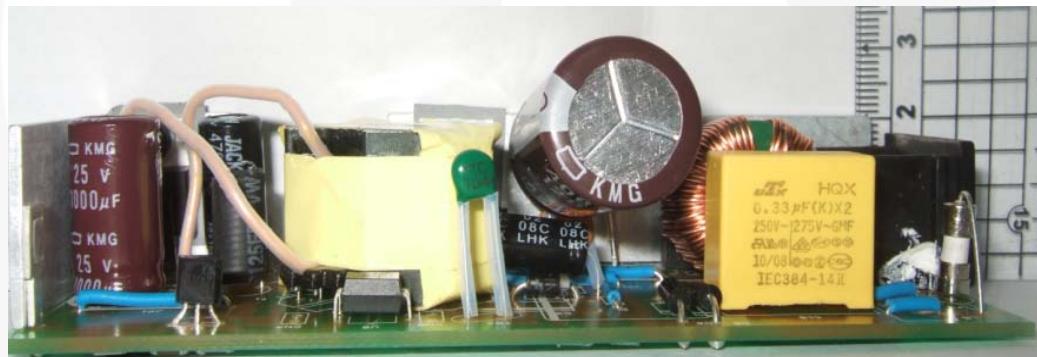


Figure 23. Side View

4. Circuit Schematic

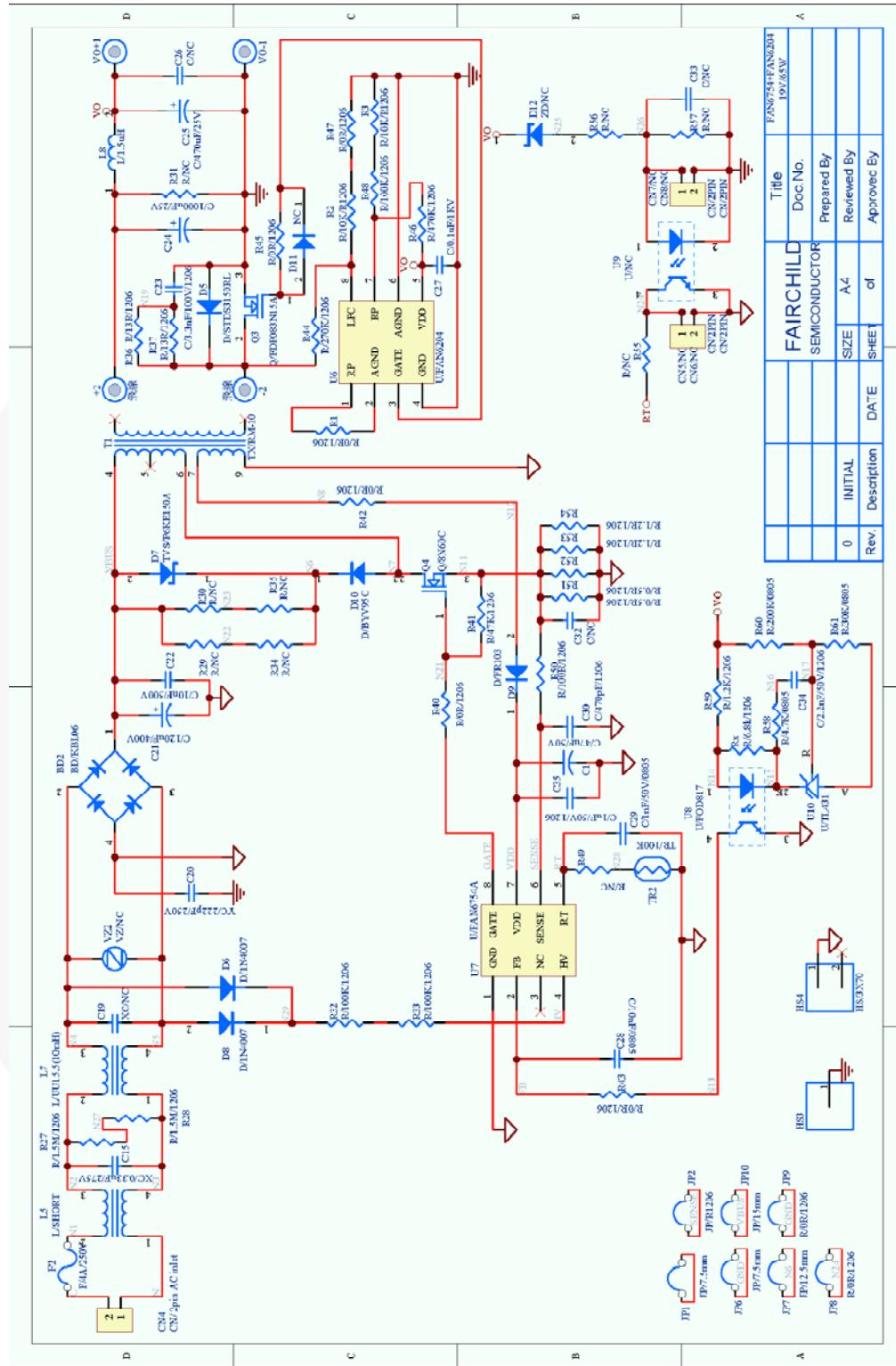
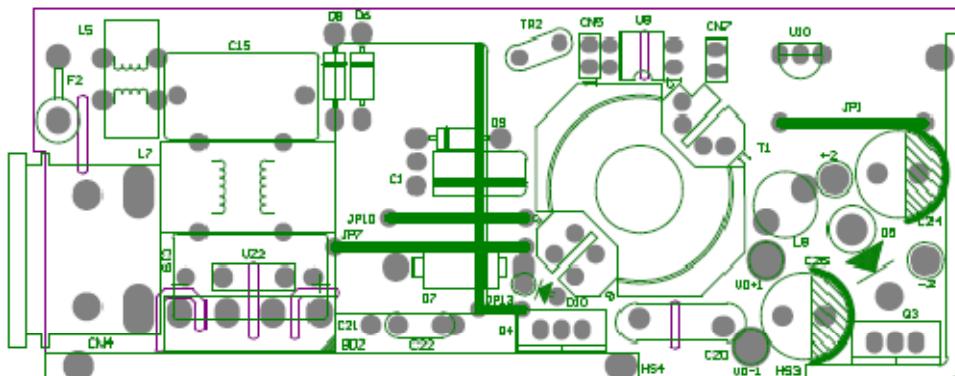


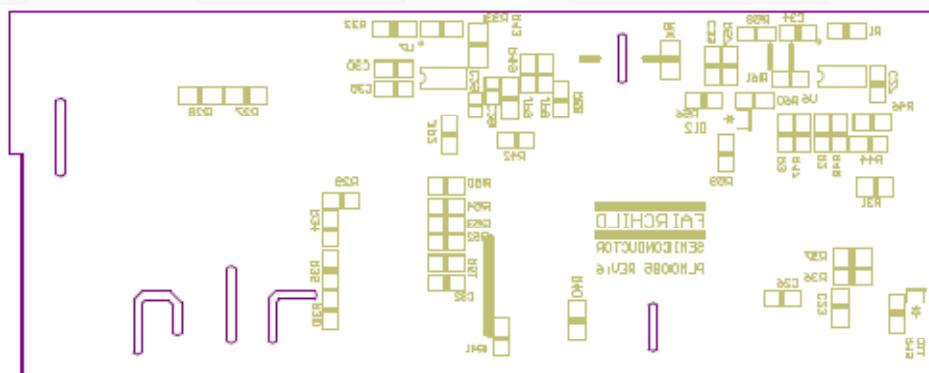
Figure 24. Circuit Schematic

5. PCB Layout



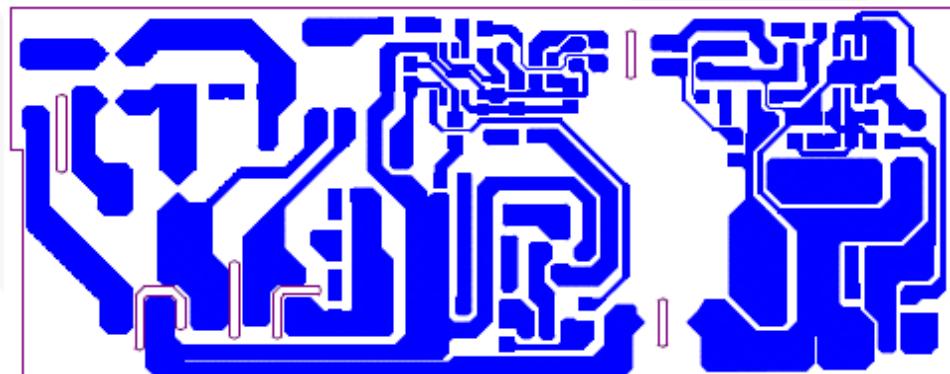
Top Overlay

Figure 25. Top Overlay



Bottom Overlay

Figure 26. Bottom Overlay



Bottom Layer

Figure 27. Bottom Layer

6. Bill of Materials

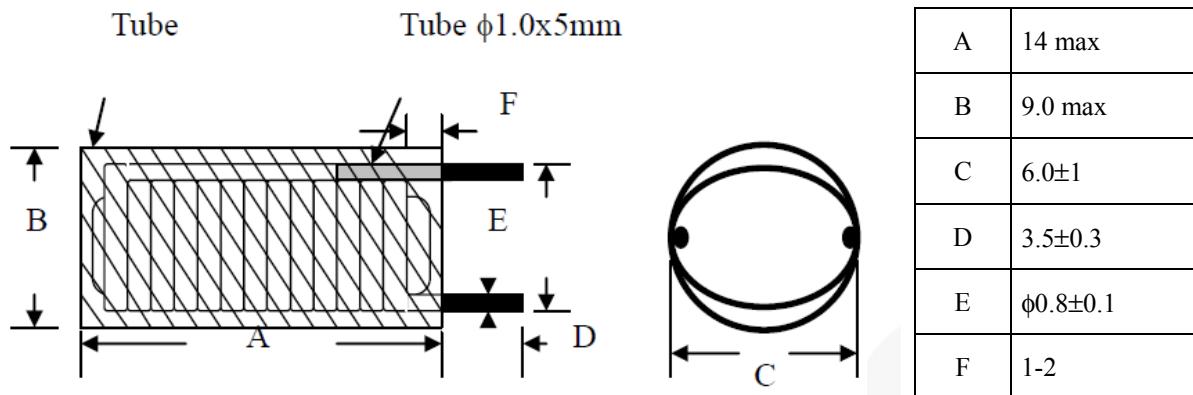
| Component | Qty. | Part No. | Manufacturer | Reference |
|---------------------------------------|------|----------|--------------|-----------------------------|
| JUMPER WIRE 0.8ψ(mm) | 6 | | | L5, JP1, JP7, JP10, JP13 |
| Chip Resistor 0805 6k8Ω ±5% | 1 | | | Rx |
| Chip Resistor 1206 0 Ω ±5% | 6 | | | JP2, JP9, R1, R43, R45, R47 |
| Chip Resistor 1206 0Ω5 ±5% | 2 | | | R51, R52 |
| Chip Resistor 1206 1Ω2 ±5% | 2 | | | R53, R54 |
| Chip Resistor 1206 2Ω2 ±5% | 1 | | | R42 |
| Chip Resistor 1206 13 Ω ±5% | 2 | | | R36, R37 |
| Chip Resistor 1206 43 Ω ±5% | 1 | | | R40 |
| Chip Resistor 1206 100 Ω ±5% | 1 | | | R50 |
| Chip Resistor 1206 1k2Ω ±5% | 1 | | | R59 |
| Chip Resistor 1206 4k7Ω ±1% | 1 | | | R58 |
| Chip Resistor 1206 10 kΩ ±1% | 2 | | | R2, R3 |
| Chip Resistor 1206 30 kΩ ±5% | 1 | | | R61 |
| Chip Resistor 1206 47 kΩ ±5% | 1 | | | R41 |
| Chip Resistor 1206 100 kΩ ±5% | 3 | | | R32, R33, R48 |
| Chip Resistor 1206 200 kΩ ±5% | 1 | | | R60 |
| Chip Resistor 1206 270 kΩ ±5% | 1 | | | R44 |
| Chip Resistor 1206 470 kΩ ±5% | 1 | | | R46 |
| Chip Resistor 1206 1M5Ω ±5% | 2 | | | R27, R28 |
| NTC 5ψ 100000Ω | 1 | | | TR2 |
| Ceramic Capacitor 103P 500 V +80/-20% | 1 | | | C22 |
| 0805 MLCC X7R ±10% 102P 50 V | 1 | | | C29 |
| Chip Resistor 1206 30kΩ ±5% | 1 | | | R61 |
| Chip Resistor 1206 47KΩ ±5% | 1 | | | R41 |
| Chip Resistor 1206 100kΩ ±5% | 3 | | | R32, R33, R48 |
| Chip Resistor 1206 200kΩ ±5% | 1 | | | R60 |
| Chip Resistor 1206 270kΩ ±5% | 1 | | | R44 |
| Chip Resistor 1206 470kΩ ±5% | 1 | | | R46 |
| Chip Resistor 1206 1M5Ω ±5% | 2 | | | R27, R28 |
| NTC 5ψ 100000Ω | 1 | | | TR2 |
| Ceramic Capacitor 103P 500 V +80/-20% | 1 | | | C22 |
| 0805 MLCC X7R ±10% 102P 50 V | 1 | | | C29 |
| 0805 MLCC X7R ±10% 103P 50 V | 1 | | | C28 |

| Component | Qty. | Part No. | Manufacturer | Reference |
|--|------|-----------------|-------------------------|-----------|
| 1206 MLCC X7R ±10% 104P 50 V | 2 | | | C27, C35 |
| 1206 MLCC X7R ±10% 222P 50 V | 1 | | | C34 |
| 1206 MLCC X7R ±10% 332P 100 V | 1 | | | C23 |
| 1206 MLCC X7R ±10% 471P 50 V | 1 | | | C30 |
| Electrolytic Capacitor 47 µ 50 V 105°C | 1 | LHK | JACKCON | C1 |
| Electrolytic Capacitor 120 µ 400 V 105°C | 1 | KMG | NCC | C21 |
| Electrolytic Capacitor 470 µ 25 V 105°C | 1 | KMG | NCC | C25 |
| Electrolytic Capacitor 1000 µ 25 V 105°C | 1 | KMG | NCC | C24 |
| X2 Capacitor 0.33µ 275 V ±20% | 1 | | | C15 |
| Y2 Capacitor 222P 250 V ±20% | 1 | | | C20 |
| Inductor DR4x12 1.6 µH | 1 | TRN0083 | SEN HUEI | L8 |
| Common Choke 9 mH (RT181007) | 1 | TRN0211 | SEN HUEI | L7 |
| Bead Core C8B 3.5*3.2*1.0 | 1 | MCH0040 | | D10 |
| Transformer RM-10 510 µH | 1 | TRN0237 | SEN HUEI | T1 |
| Fast Diode 1A/200V DO-41 | 1 | FR103 | CP | D9 |
| Fast Diode 1A/1000V DO-41 | 1 | FR107 | CP | D10 |
| Diode 1A/1000V DO-41 | 2 | 1N4007 | Fairchild Semiconductor | D6, D8 |
| Bridge 4A/600V KBL | 1 | KBL06 | Fairchild Semiconductor | BD2 |
| Schottky Diode 3A/150 V DO-201AD | 1 | STPS3150 | ST | D5 |
| Adjustable/2.5V, 1% Tolerance Shunt Regulator | 1 | TL431ACZ-AP | Fairchild Semiconductor | U10 |
| MOSFET 105A/150V TO-220 | 1 | FDP083N15A_F102 | Fairchild Semiconductor | Q3 |
| MOSFET 8A/600V TO-220 | 1 | FQP8N60C | Fairchild Semiconductor | Q4 |
| 4-Pin DIP Phototransistor Output Opto-Coupler | 1 | FOD817A | Fairchild Semiconductor | U8 |
| SR Controller IC SOIC 8 | 1 | FAN6204MY | Fairchild Semiconductor | U6 |
| PWM Controller IC SOIC 8 | 1 | FAN6754WAMRMY | Fairchild Semiconductor | U7 |
| FUSE GLASS 250V4A QUICK | 1 | | | F2 |
| TVS P6KE150A | 1 | | | D7 |
| INLET 2P 90° | 1 | | | CN4 |
| HS MCH0534 | 1 | | | HS4 |
| HS MCH0555 | 1 | | | HS3 |
| PCB PLM0085 REV6 | 1 | | | |

7. Transformer / Output Inductor / Heat Sink

1.DIMENSION :

UNIT : mm



2. ELECTRICAL SPECIFICATON : at 1 kHz, 0.3 V

2.1 INDUCTANCE : 1.6 μ H min.

2.2 DC RESISTANCE : 11 m Ω max.

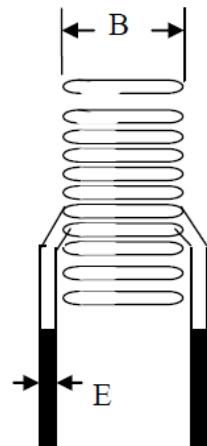
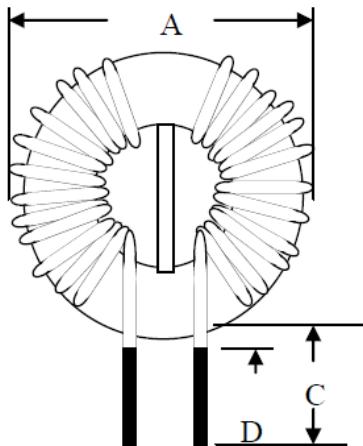
2.3 TURN & WIRE : φ 0.8x12.5TS(ref)

MATERIALS LIST :

| COMPONENT | MATERIAL | MANUFACTURER | UL FILE NO. |
|--------------|------------------------|---|-------------|
| 1. CORE | S6,SGB or equivalent | Ferrite core R4x12 Jaw Shianq. | |
| 2. WIRE | THFN-216 130°C | Ta Ya Electronic Wire & Cable Co., Ltd. | E197768 |
| | UEWN/U 130°C | Pacific Electronic Wire & Cable Co., Ltd. | E201757 |
| | UEY 130°C | Chuen Yih Wire Co., Ltd. | E174837 |
| 3. TUBE | UL TUBE | Shengzhen Changyuan Co., Ltd. | E180908 |
| 4. TERMINALS | Tin-coated Copper wire | Will Fore Special Wire Corp. | |
| 5. SOLDER | 96.5% Sn 3% Ag 0.5% Cu | Xin Yuan Co., Ltd. | |

| UNIT | m/m | DRAWN | CHECK | TITLE | |
|--|--------------|------------------------------|----------------|------------|---------|
| TEL | (02)29450588 | Ci wun Chen | Guo long Huang | IDENT N O. | TRN-083 |
| FAX | (02)29447647 | | | D W G N O. | I0026 |
| No.26-1, Lane 128, Sec. 2, Singnan Rd., Jhonghe City, Taipei County 235, Taiwan (R.O.C.) | | SEN HUEI INDUSTRIAL CO.,LTD. | | | |

1. DIMENSION :



UNIT : mm

| | |
|---|-----------|
| A | 25 max |
| B | 15 max |
| C | 5 ± 1 |
| D | 1 max |
| E | φ0.65±0.1 |

2. ELECTRICAL SPECIFICATION : at 1kHz, 1V

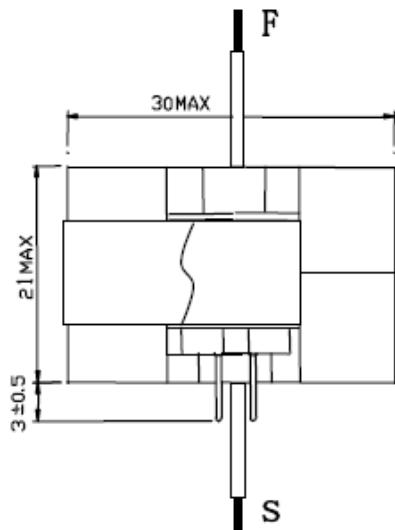
- 2.1 INDUCTANCE : L1=L2 : 9.0 mH min.
- 2.2 DC RESISTANCE : L1=L2 : 0.78Ω max.
- 2.3 TURN & WIRE : L1=L2 : φ 0.65 x 37.5TS

MATERIALS LIST :

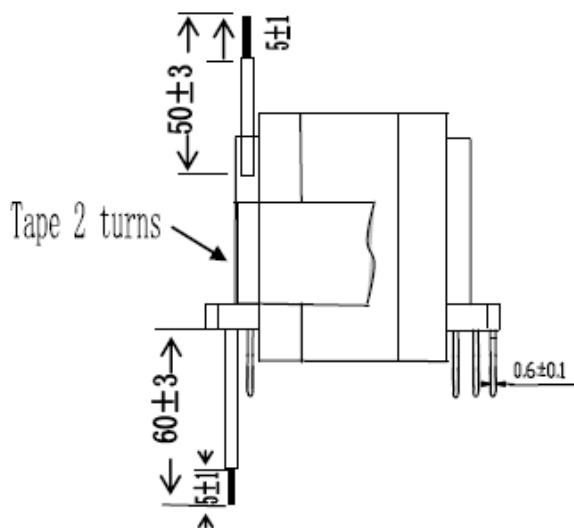
| COMPONENT | MATERIAL | MANUFACTURER | UL FILE NO. |
|-----------|------------------------------|---|-------------|
| 1. CORE | T18x10x7 | Core T18x10x7 TOMITA. | |
| 2. WIRE | THFN-216 | Ta Ya Electronic Wire & Cable Co., Ltd. | E197768 |
| | UEWN/U | Pacific Wire & Cable Co., Ltd. | E201757 |
| | UEWE | Tai-l Electronic Wire & Cable Co., Ltd. | E85640 |
| | UWY | Jang Shing Wire Co., Ltd. | E174837 |
| 3. SOLDER | 96.5% Sn 3% Ag 0.5% Cu | Xin Yuan Co., Ltd. | |

| UNIT | m/m | DRAWN | CHECK | TITLE | |
|--|--------------|------------------------------|----------------|------------|----------|
| TEL | (02)29450588 | Ci wun Chen | Guo long Huang | IDENT N O. | RT181007 |
| FAX | (02)29447647 | | | D W G N O. | I0060 |
| No.26-1, Lane 128, Sec. 2, Singnan Rd., Jhonghe City, Taipei County 235, Taiwan (R.O.C.) | | SEN HUEI INDUSTRIAL CO.,LTD. | | | |

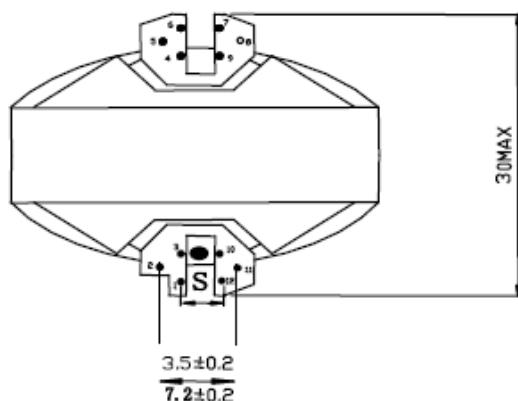
1.DIMENSION : Unit : mm



ELEVATION VIEW



SIDE VIEW



BOTTOM VIEW

TRN-0237

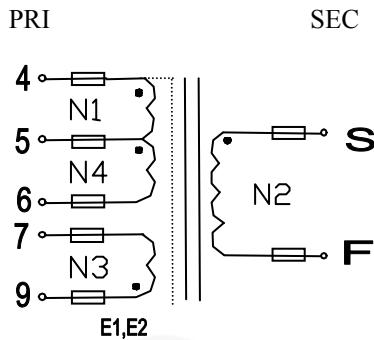
Paste label on the top of transformer,
and the wording peak faces pin 1 &pin 12

NOTE:

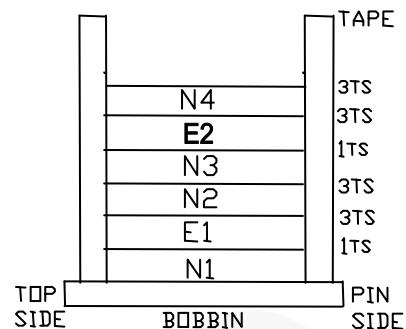
- 1) Pin 8 No.
- 2) Pin 5 cut off 2/3.
- 3) Add insulation tape *2 turns to fix core and bobbin.

| UNIT | m/m | DRAWN | CHECK | TITLE | TRANS |
|--|--------------|------------------------------|----------------|------------|---------------------|
| TEL | (02)29450588 | Ci wun Chen | Guo long Huang | IDENT N O. | TN-0237 |
| FAX | (02)29447647 | | | D W G N O. | I9903 KB773-9192 |
| No.26-1, Lane 128, Sec. 2, Singnan Rd., Jhonghe City, Taipei County 235, Taiwan (R.O.C.) | | SEN HUEI INDUSTRIAL CO.,LTD. | | | |

2. SCHEMATIC :



2.1 SCHEMATIC :



Note: All wire shields weld 0.2 φ lead. Teflon pipe connects to pin4.

2.3 WINDING:

| SET | WINDING | MATERIAL | START-FINISH | TURNS | TAPE | REMARK |
|-----|---------|-------------------|--------------|-------------------|-----------------|------------------------------|
| 1 | N1 | 2UEW- φ 0.50×1P | 4-5 | 19 ^{TS} | 1 ^{TS} | |
| 2 | E1 | T0.025×7mm | -4 | 1.2 ^{TS} | 3 ^{TS} | Adhesive tape of copper foil |
| 3 | N2 | TEX-E - φ 0.90×1P | S-F | 8 ^{TS} | 3 ^{TS} | |
| 4 | N3 | 2UEW- φ 0.40×1P | 9-7 | 7 ^{TS} | 1 ^{TS} | Middle densely circles |
| 5 | E2 | T0.025×7mm | -4 | 1.2 ^{TS} | 3 ^{TS} | Adhesive tape of copper foil |
| 6 | N4 | 2UEW- φ 0.50×1P | 5-6 | 19 ^{TS} | 3 ^{TS} | |

| UNIT | m/m | DRAWN | CHECK | TITLE | TRANS |
|---|--------------|-------------------------------|----------------|---------------|---------------------|
| TEL | (02)29450588 | Ci wun Chen | Guo long Huang | IDENT N O. | TRN-0237 |
| FAX | (02)29447647 | | | | |
| No.26-1, Lane 128, Sec. 2, Singnan Rd., Jhonghe City, Taipei County 235, Taiwan (R.O.C.) | | SEN HUEI INDUSTRIAL CO., LTD. | | D W G N O. | I9903 KB773-9192 |

3. ELECTRICAL SPECIFICATION:

3.1 Inductance test : at 1 kHz, 1 V

$$L4-6=510 \mu H \pm 5\%$$

3.2 Leakage inductance : at 1 kHz, 1 V

$$P(4-6) : 20 \mu H \text{ max. (shorted A,B)}$$

3.3 DC Resistance test at 255°C

$$P(4-6) : 23 m\Omega \text{ max.}$$

3.4 Hi-pot test :

AC 3.0 kV / 60 Hz/0.5 mA hi-pot for one minute between primary and secondary.

AC 1.5 kV / 60 Hz/0.5 mA hi-pot for one minute between primary and core.

AC 1.5 kV / 60 Hz/0.5 mA hi-pot for one minute between secondary and core.

3.5 Insulation test :

The insulation resistance is between primary and secondary and windings to core measured by DC 500 V, must be over 100 MΩ.

3.6 Terminal strength :

1.0 Kg on terminals for 30 seconds, test the breakdown.

| UNIT | m/m | DRAWN | CHECK | TITLE | TRANS |
|------|--|-------------------------------|----------------|-----------|---------------------|
| TEL | (02)29450588 | Ci wun Chen | Guo long Huang | IDENT NO. | TRN-0237 |
| FAX | (02)29447647 | | | DWG NO. | I9903 KB773-9192 |
| | No.26-1, Lane 128, Sec. 2, Singnan Rd., Jhonghe City, Taipei County 235, Taiwan (R.O.C.) | SEN HUEI INDUSTRIAL CO., LTD. | | | |

MATERIALS LIST :

| COMPONENT | MATERIAL | MANUFACTURER | FILE NO. |
|--------------|-----------------------------------|---|------------|
| 1. Bobbin | Phenolic 94v-0,T375J,150 °C | RM-10 Chang Chun Plastics Co., Ltd. | E59481(S) |
| 2. Core | FERRITE RM10 R2K (GAP) | Ferrite Core RM-10 Yang Guang Da Co., Ltd. | |
| 3. Wire | UEY 130°C | Hoi Luen Electrical MFR Co., Ltd. | E164409 |
| | TEX-E 130°C | Shenzhen Changyuan Electronic Material Co., Ltd. | E249037 |
| 4. Varnish | 48562/C 155°C | Hang Cheung Petrochemical Ltd. | E200154 |
| 5. Tape | MYLAR TAPE (PZ-YELLOW) | Jingjiang Ya Hua Pressure Sensitive Glue Co., Ltd. | E165111(N) |
| 6. Tube | TEFLON 200°C 150V | Shenzhen Woer Heat Shrinkable Material Co., Ltd. | E203950 |
| 7. Terminals | Tin coated- Copper wire | Will Fore Special Wire Corp. | |
| 8. Shield | Copper foil | Bo Tong Co., Ltd. (copper foil : T0.025mm×7mm +TAPE) | |
| 9. Solder | 96.5% Sn 3% Ag 0.5% Cu | Xin Yuan Co., Ltd. | |

| UNIT | m/m | DRAWN | CHECK | TITLE | TRANS |
|------|---|-------------------------------|----------------|-----------|-------------------|
| TEL | (02)29450588 | Ci wun Chen | Guo long Huang | IDENT NO. | TRN-0237 |
| FAX | (02)29447647 | SEN HUEI INDUSTRIAL CO., LTD. | | DWG NO. | I9903 KB77 3-9192 |
| | No.26-1, Lane 128, Sec. 2, Singnan Rd., Jhonghe City, Taipei County 235, Taiwan (R.O.C.) | | | | |

8. Revision History

| Rev. | Date | Description |
|-------|-----------|-----------------|
| 1.0.0 | July 2012 | Initial release |
| | | |
| | | |
| | | |

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Replace components on the Evaluation Board only with those parts shown on the parts list (or Bill of Materials) in the Users' Guide. Contact an authorized Fairchild representative with any questions.

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